Program three prevention program: management of change.

(A) The owner or operator shall establish and implement written procedures to manage changes, except for "replacements in kind", to process chemicals, technology, equipment, and procedures; and, changes to stationary sources that affect a covered process.

(B) The procedures shall include all of the following:

   (1) The technical basis for the proposed change.

   (2) Impact of change on safety and health.

   (3) Modifications to operating procedures.

   (4) Necessary time period for the change.

   (5) Authorization requirements for the proposed change.

(C) Employees, maintenance and contract employees whose job tasks will be affected by a change in the process shall be informed of, and trained in, the change prior to start-up of the process or affected part of the process.

(D) If a change covered by this paragraph results in a change in the process safety information required by rule 3745-104-24 of the Administrative Code, such information shall be updated accordingly.

(E) If a change covered by this paragraph results in a change in the operating procedures or practices required by rule 3745-104-26 of the Administrative Code, such procedures or practices shall be updated accordingly.